



01-02 Chevy Silverado HD Part # 4050

Installation Instructions

Parts List

1 – Aries Front grill guard	2 – Lower frame brackets
2 – upper brace brackets	2 – spacer plates
2 – 7/16 x 1 ½ bolts	4 – m12 x 1.75 x 40mm hex bolts
12 – 7/16 x 1 ½ hex bolts	12 – 7/16 lock nuts
28 – 7/16 USS washers	

Installing the Frame Brackets

Remove factory tow hooks from front section of vehicle.

Attach the frame brackets as shown in illustration 1. You will need to trim a small section of the bumper cover where the bracket interferes with the bumper cover. If re-using tow hooks, replace factory bolts under the frame as well as on the outside of frame with m12 x 1.75mm hex bolts. You will have to switch passenger side tow hook for driver side and vice versa. **Note: on some trucks, the factory holes from the frame to the tow hook may be off. You will need to enlarge holes just under the frame. If using tow hooks, you may have to hand-tighten in case you have to adjust the front bar to align it.**

Installing the Front Bar

Line up the three holes on the lower portion of the bar with the three holes in the frame brackets (inner edge). Place spacer plate in between frame bracket and grill guard. Attach bar using the 7/16” bolts and nuts. When you are satisfied the bar is aligned, tighten the three bolts supporting the bar. Tighten the bolts holding the frame brackets to the vehicle.

Proceed to install upper brace bracket. Remove factory bolt. Place bracket into area and reuse the factory bolt. Use the 7/16 bolt to go from the bracket to the upright plate of grill guard (figure 2).

NOTE: you will need to trim a small section of the bumper cover for adjustments of bracket.

Now you can align the grill guard to the desired position and tighten all bolts. The bolt kit is supplied with extra hardware for the 2WD model, which does not come with tow hooks.

Illustration 2

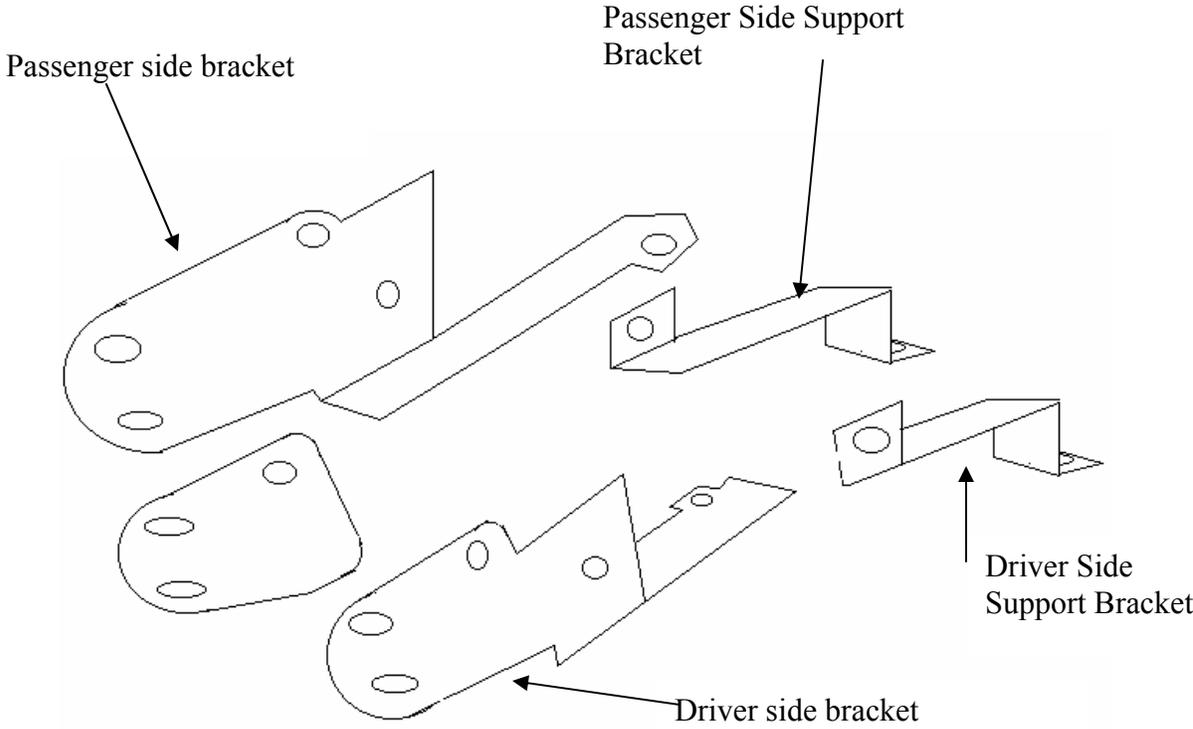


Illustration 1

