

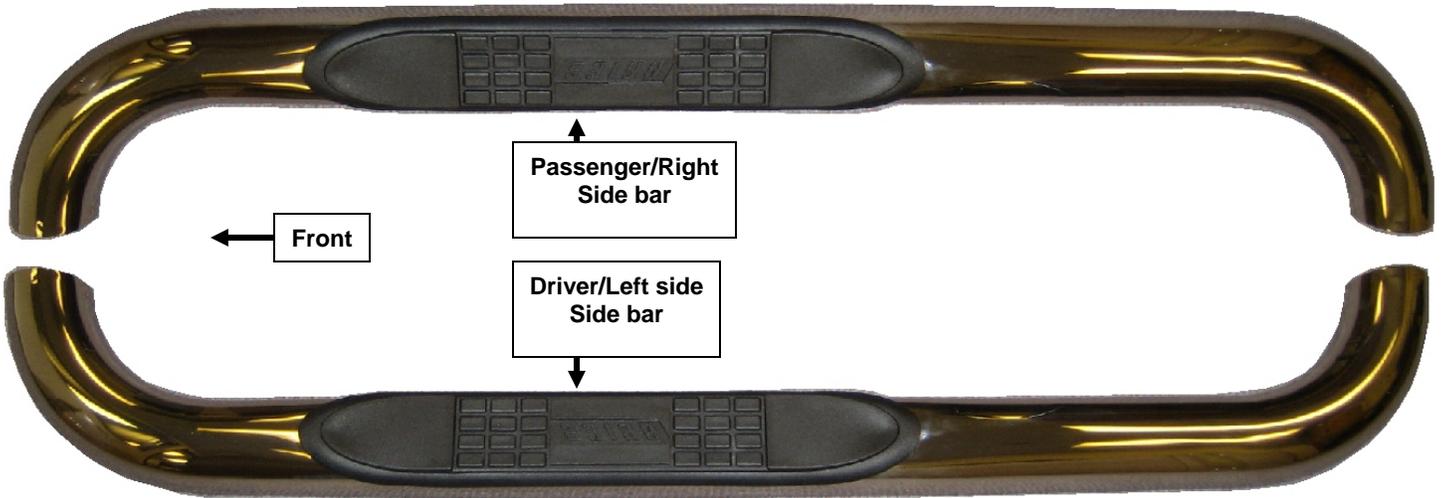
# INSTALLATION INSTRUCTIONS

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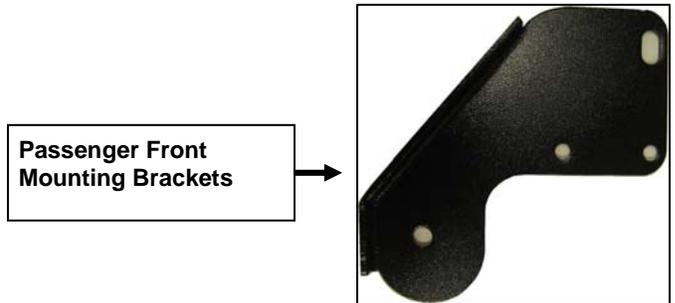
## 1999-10 FORD F250/350 SUP.DTY.REG CAB

### PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Side Bar	4	12mm Flat Washer
1	Passenger/Right Side Bar	4	12mm Lock Washer
1	Driver/Left Front Mounting Bracket	4	10mm Clip Nuts
1	Passenger/Right Front Mounting Bracket	12	10mm x 30mm Hex Bolt
1	Driver/Left Rear Mounting Bracket	20	10mm x Flat Washer
1	Passenger/ Rear Mounting Bracket	12	10mm x Lock Washer
4	12mm x 50mm Hex Bolt	8	10mm x Hex Nut



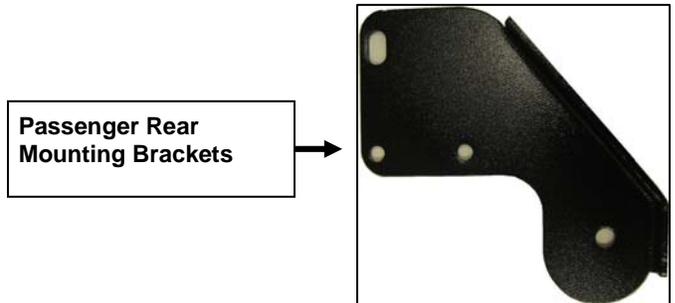
Driver Front Mounting Brackets



Passenger Front Mounting Brackets



Driver Rear Mounting Brackets



Passenger Rear Mounting Brackets

## PROCEDURE:

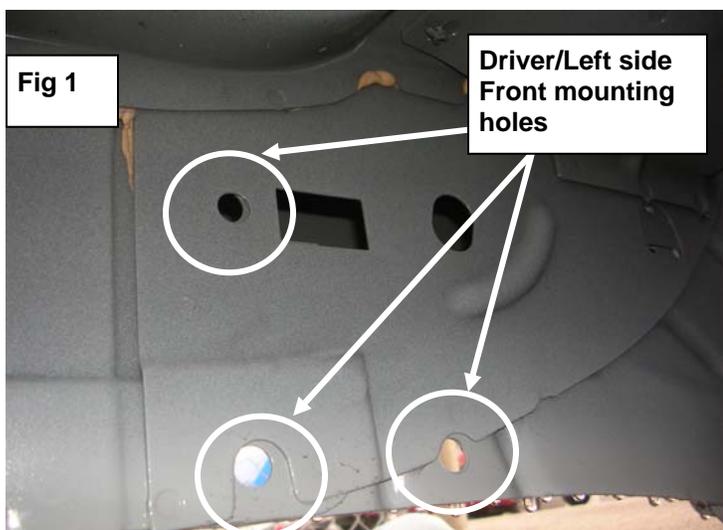
1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Starting with the Driver/Left side, Proceed with your install by locating the factory mounting holes underneath Vehicle (**Fig 1**) shows location of mounting holes, **note:** on some vehicles you may need to remove the factory tape covering these holes. Install the 10mm Clip nuts as seen in (**Fig 1A**) Select the Driver/Left side front mounting bracket from the list above, and attach to Vehicle with the supplied (3) 10mm Hex bolts (5) 10mm flat washers (3) 10mm lock washers & (2) 10mm Hex Nuts (**Fig 1B**) shows bracket attached. Snug but do not tighten hardware at this time.
3. Begin to now install the Driver/Left rear mounting brackets (**Fig 2**) shows location of mounting holes, **note:** on some vehicles you may need to remove the factory tape covering these holes. Install the 10mm Clip nuts as seen in (**Fig 2A**) Select the Driver/Left side rear mounting bracket from the list above, and attach to Vehicle with the supplied (3) 10mm Hex bolts (5) 10mm flat washers (3) 10mm lock washers & (2) 10mm Hex Nuts (**Fig 2B**) shows bracket attached. Snug but do not tighten hardware at this time.
4. With the brackets attached select the Driver/Left sidebar and install to brackets with the supplied hardware (2) 12mm x 50mm Hex bolts, (2) 12mm flat washers (2) 12mm lock washers (**Fig 4**) shows front bracket attached. Snug but do not tighten hardware at this time
5. Level and align Sidebar properly; then tighten all hardware at this time.
6. Repeat steps 2-4 for Passenger/right Sidebar.
7. Do periodic inspections to the installation to make sure all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

### DRIVER/LEFT SIDE INSTALLATION PICTURED



**DRIVER/LEFT SIDE INSTALLATION PICTURED**

